

Adsorption of Metals (Fe(II) , Cr(III) and Co(II)) from aqueous solution by using Activated carbon prepared from *Mesquite* tree

Nazar Abdulaziz Elnasri Hamza¹, Almoeiz Yousif Hammad¹, Mohammed Abuzeid Eltayeb²

¹Department of Chemistry -Faculty of Pharmacy, Sudan International University, P.O. Box 12769, Khartoum, Sudan

²Department of Chemistry-Faculty of Science and Technology ElNeelain University, Khartoum, Sudan

Email address:

nlnesri_nasri@yahoo.com (N. A. E. Hamza)

To cite this article:

Nazar Abdulaziz Elnasri Hamza, Almoeiz Yousif Hammad, Mohammed Abuzeid Eltayeb. Adsorption of Metals (Fe(II) , Cr(III) and Co(II)) from Aqueous Solution by Using Activated Carbon Prepared from *Mesquite* Tree. *Science Journal of Analytical Chemistry*. Vol. 1, No. 2, 2013, pp. 12-20. doi: 10.11648/j.sjac.20130102.12

Abstract: Mesquite tree was used to prepare activated carbon through chemical activation method with 1 M KOH and under temperature of 600 °C for 1 hr, the product of the activated was examined for its proximate composition; ash content (3.9%), moisture content (3%), carbon content (40.65%), volatile matter (25.65%), porosity (54.95%), iodine number of 13.22 and methylene blue value of 166.6 mg/g. XRF study on activated carbon prepared from Mesquite tree (ACM) shows different concentration of inorganic elements the major elements in the sample are Potassium (0.301%), Calcium (0.357%), Zinc (0.01366%) and Ferrous (0.687%). XRD analysis showed the presence of highly organized crystalline structure of raw activated carbon for ACM sample, Carbon with crystalline structure of Rhombohedral and Carbon Supplied with crystalline structure Orthorhombic and Cubic were detected. The result showed a strong and broad adsorption peak at 1577.66 cm⁻¹, which corresponds to the lactone in ACM sample. While other strong and broad adsorption peak appeared at 1340 cm⁻¹, which corresponds to the Phenol Aliphatic CH₂ and CH₃ was observed at 2920 cm⁻¹. The kinetics of adsorption of metals Fe²⁺, Cr³⁺ and Co²⁺ from aqueous solution has also been investigated. The adsorption process was carried out in isothermal container at 30°C. The effect of dose of activated carbon prepared from the sample on percentage removal metals indicate that the maximum dose of adsorbent was at concentration of 0.8 g/l for sample, The contact time was in 80 min for the samples. The adsorption decreased as the pH increase the optimum pH for the adsorption was attended at 6 for, the experimental isotherm data were analyzed using Freundlich equations. The adsorption process follows the Freundlich order kinetic, having a correlation coefficient (R²) of 0.99(Fe²⁺), 0.43(Cr³⁺) and 0.90 (Co²⁺). Adsorption capacity was high for Fe²⁺ metals compared to capacity of 3.45 and 2.616 for Cr³⁺ and Co²⁺ respectively, adsorption intensity was higher for Co²⁺ (9.51) than that obtained for Fe²⁺ (2.91).

Keywords: Heavy Metals, Activated Carbon, Mesquite Tree, XRF, FT-IR, XRD, Adsorption Kinetic

1. Introduction

Heavy metal is a term, given to the group of metals and metalloids with atomic density greater than 5g/cm³, usually associated with pollution and toxicological problems⁽¹⁾. "heavy metals" are a group of metals and semimetals associated with contaminations and are potentially toxic. Heavy metals are classified as essential if they have play important role as components of vital biochemical or enzymatic activities in human body e.g. Fe, Mn, Mo, Cr, V, Zn or catalyst and as non-essential if the metals are classified as with no biological, chemical and physiological importance. Toxic metals have adverse effect on the health

of human, when they penetrated through the human organ and tissue as well as the entire systems.

Cadmium and lead in any concentrated can caused kidney damage and toxicity symptoms include impaired kidney function, poor reproductive capacity, hypertension, tumors, etc. chromium (VI) penetrates cell membranes and causes genotoxic, effect and cancer⁽²⁾, as reported by Sax Chromium compound is to be highly toxic and that Chromate salts have been associated with Cancer of the lungs, laboratory studies have been shown that activated carbon to has very strong good adsorption for Chromium and its ability to reduce the Cr to lower valence. Cobalt has slight to moderate toxicity, radioactive Co⁶⁰ is very

dangerous, trace quantities can adsorbed by activated carbon⁽¹⁾.

Metallic toxicant may find their way into the body, where they act through one or more of the following possible mechanisms. This include (a) Inhibition of enzymatic activities, (b) Attacks on cell membrane and receptor, or (c) Interference with metabolic cations. In the later case, heavy metals can increase the acidity of the blood which forces the body draw Ca from the bones to help restore blood pH. High concentration of Ca in the blood results in hardening of the artery walls and its progressive blockage of the arteries which leads to osteoporosis.

Today many researchers are concentrate on the removal of these metals using low cost materials such as activated carbon(AC), which is on the other hand, are prepared from a variety of local raw materials of vegetable origin, such as wood and peat. The by-products include soft lignocellulosics such as rice straw, soybean hull, sugarcane bagasse, peanut shell and harder materials such as pecan and walnut shells^{(3),(4)}. AC is prepared and activated by various methods, including thermally and chemically, with acids and various salts. Pervious study mentions that activated carbon and the method of activation determine the effectiveness of the carbon as a decolorize of sugar syrup and many other applications. The world production of AC in 1990 was estimated to be more than 375,000 ton./year. The demands of AC were increase over the year and market growth was estimated at 4.6% per year⁽⁵⁾.

Adsorption technique is widely used in environmental management applications throughout the world. There are different types of adsorption techniques such as gas –gas adsorption and Liquid – solid adsorption systems which are based on the ability of certain solids to preferentially concentrate specific substances from solutions on to their surfaces. The main objective of the study was to determine the chemical and physical properties of activated Carbon prepared from Mesquite tree and to investigate the adsorption characteristics of the metals Ferrous, Chromium and Cobalt ion from aqueous solution with respect to Freundlich Isotherm studies, adsorption kinetics, effects of pH, Contact time and Adsorbent doses

2. Materials and Methods

2.1. Material

Mesquite trees which are members of the genus (*Prosopis spp*) and the (*Fabaceae*) (legume or bean) family. Because of their attractiveness and drought tolerance, they are one of the ‘backbone’ plants of many periscope plantings. They tolerate most soils with good drainage and grow well in full to reflected sun as well as in partial shade. They range in size from shrubs to large trees that grow to over 30 feet (10 meters) in height. They are native to North America, South America, Africa, India, and the Middle East. Mesquite (*Prosopis juliflora*) consisted of pericarp,

hulls and kernels. The sample of Mesquite trees m was obtained from local area in Khartoum state-Sudan the sample was clean from foreign material and blend to fine powder for analysis.

2.2. Methods

2.2.1. Chemical Activation

Carbonization: The carbonization of the materials was done at 350°C for two hours and allowed to cool at room temperature according to the method of Ekpete. and Horsfall⁽⁶⁾.

Activation: The method of Hassan and Ashfaq⁽⁷⁾ was used. After sample preparation, 200 grams of the each sample was mixed with 250 ml of KOH. The samples were impregnated in muffle furnace at 600 °C for 1 hour. Washing of prepared sample was carried to clean the base content of the prepared AC. The washing process was continued until pH 7 was attained. The samples were then dried in oven at 105 °C to remove any moisture content.

2.2.2. Physical and Chemical Properties of Activated Carbon

The pH was measured by using pH meter (HACH 103), for Moisture Content; 0.5gm from the activated carbon was placed, weighed at once to the nearest 0.5gram, and then placed in a preheated oven at 105°C.

After cooling in desiccators to ambient temperature and the weight was measured again. The moisture content was determined using the following formula mentioned by Ekpete. and Horsfall⁽⁶⁾

$$M_n = ((W_w - W_d) / W_w) \times 100$$

in which:

M_n = moisture content (%) of material

W_w = wet weight of the sample

W_d = weight of the sample after drying.

2.2.3. Ash Content

A crucible containing 1 gm from each sample was ignited in the muffle furnace at 650°C for 1h. It was then placed in the desiccators, cooled to room temperature and weighed.

The ash content was determined using the method of Ekpete. and Horsfall⁽⁶⁾ followed by calculation using the formula:

$$\text{Ash \%} = (W_1 / W_2) \times 100$$

Where: W_1 = weight of ash.

W_2 = initial weight of dried sample.

2.2.4. Carbon Content and Iodine Number

Carbon content was determined according to the method mentioned by Malike⁽⁸⁾. ASTM⁽⁹⁾ (D4607-94) was used to determine the iodine number.

2.2.5. Determination of Porosity/ Bulk Density and Carbon Content

The method described by Ekpete and Horsfall⁽⁶⁾ was used to determine of porosity/ bulk density. The bulk density and porosity were calculated using the following

expressions

Bulk density = mass of wet sample/mass of volume

Porosity = V_v/V_t

Where V_v = volume of void, V_t = total volume

2.2.6. Calculation of Decoloring Efficiency DE(%)

The decoloring efficiency DE (%) is used to determine the decoloring capacity of AC. The following Equation was employed to quantify the DE (%). The absorbance of original liquor was taken as A_0 and that of filtrate was taken as A .⁽¹⁰⁾

$$DE (\%) = (A_0 - A) / A_0 \times 100 \%$$

2.2.7. XRF Analyzer

The sample was analyzed using the technique of X-ray fluorescence (XRF). The samples were first crushed into fine powder and then they were pressed into a pellet form using a 15 ton pressing machine. The diameter of each pellet was about 2.5 cm and a mass about 1.0g. The pellets were subjected to the XRF spectrometer system. Each of them was measured for 2000 sec. The spectra obtained as a result of X-ray excitation using Cd-109 x-ray source were transferred to a computer. The absorption spectra were then analyzed and concentration of the element present in the samples were obtained using AX1L-XRF software.

2.2.8. FTIR Spectrometer

The samples were ground and milled with 100 mg KBr to form a fine powder. This powder was then compressed into a thin pellet under 7 tons weight for 5 minutes. The sample was then analyzed using Fourier Transform Infrared (Shimadzu 8300) spectrometer and the spectrum was recorded in a spectral range of 400-4000 cm^{-1} .

2.2.9. XRD Diffractometer

The sample was prepared using bulk mineralogy method given in Fauzi's guide on X-ray diffraction mineralogy of sedimentary rock. The water was chilled at temperature 20°C and pressure 400 PSI. The XRD diffractometer was switched on at initialization power 15 kV and 5mA. The sample was then analyzed using the xpert-pro system.

2.3. Adsorption Properties

2.3.1. Dosage of Adsorbents

Different doses of the adsorbent were mixed with the metal ion and the mixture was agitated in a mechanical shaker. The percentage of different adsorption doses was determined by keeping all other factors constant.

2.3.2. Initial Concentration

In order to determine the rate of adsorption, different initial concentrations of metal ion ranging from 0.1-1 gram were used. All other factors are kept constant.

2.3.3. Contact Time

The effect of period of contact linking the adsorbent and adsorbate on the removal of the metal ion in a single cycle was determined by keeping initial concentration, particle size, pH, dosage, and temperature constant.

2.3.4. pH

Adsorption experiments were carried out at a range of pH 1-10. The acidic and alkaline pH of the medium has been maintained by adding the necessary amounts of hydrochloric acid and sodium hydroxide solutions.

2.3.5. Temperature

The adsorption experiments were carried out at constant temperatures, 30 °C in a thermostated shaker machine. The constancy of the temperature was maintained with an accuracy of $\pm 0.5^\circ \text{C}$.

2.3.6. Equilibrium Adsorption Isotherms

The adsorption data was evaluated using Freundlich model. The fitting parameter and calculated constants as well as graphical representation was obtained by linear regression analysis. The Freundlich model is represented by the following equation;⁽¹¹⁾

$$q_e = K_f C_e^{1/n}$$

q_e = quantity adsorbed per gram of carbons in (mg/g), K_f = adsorption capacity, $1/n$ = adsorption intensity.

The Fe^{2+} concentration retained in the adsorbent phase was calculated according to equation⁽¹¹⁾;

$$Q_e = \frac{(C_i - C_f) / V}{W}$$

where C_i and C_e are the initial and equilibrium concentrations (mg/L) of Fe^{2+} solution respectively; V is the volume (L); and W is the mass (g) of the adsorbent.

2.3.7. Data Analysis

Using Statistical Packages for Social Sciences (SPSS) program analyzed results. Comparison between adsorbents and other parameters was completed by single and two-factor ANOVA. Percent relative standard deviations were computed for all replicate samples.

3. Results and Discussion

Table (1): Proximate analysis of the activated Carbon Prepared from *Mesquite* trees by chemical activation

Parameter*	Mesquite tree (ACM)
pH	7.4
Bulk Density g/ml	0.82
Moisture%	3.0
Ash %	3.9
Iodine number	13.22
Porosity (%)	54.95
Volatile matter (%)	25.65
Carbon content(%)	40.65
Methylene blue (mg/g)	166.6

*An average of triplicate sample

3.1. Proximate Analysis of Activated Carbon Papered from Mesquite Tree

Qualitative and quantitative analysis of activated carbon give useful data about the activated carbon produce. Proximate analysis is one of the most important analysis techniques. Table (1) shows chemical composition of prepared activated carbon from the plant. Carbon content of the sample was 40.65% , amount of carbon content is related to the raw materials ⁽¹²⁾. Lignin, cellulose , are lignocellulosic material consists of plant and extractives are known to vary in chemical structure and initial carbon content. The cellulose is a linear polymer of glucose with a theoretical carbon content of 44.4 % . Lignin is a three dimensional polymer of aromatic alcohols with a carbon content of 60 – 63%. As a result the carbon content of a lignocellulosic material is dependent on the relative abundance of its constituents. Thus the yield of carbon from each component is directly related to the carbon content of the respective components. Thus the carbon yield upon pyrolysis of lignocellulosic material is dependent on the composition of the precursor material. In general, greater the aromaticity and molecular weight of the precursor, greater will be the char yield. The low carbon yield in the case of cellulose is due to the fact that significant amount of carbon is lost from the glucose derivatives due to volatilization and as a result the char yield is low. the char yield from cellulose is known to be enhanced by the presence of inorganic compounds (mineral matter). In plants Na⁺ and K⁺ ions are of physiological important. Plant cells are intelligent in differentiating Na⁺ and K⁺ by some complexing mechanism.

The porosity percentage of the sample ACM prepared by Chemical activation of KOH which had porosity of 54.95%, Iodine number is a fundamental parameter used to characterize activated carbon performance. It is a measure of the micro pore content of the activated carbon and is obtained by the adsorption of iodine from solution by the activated carbon sample. The micro pores are responsible for the large surface area of activated carbon particles and are created during the activation process ⁽⁶⁾. ACM has value of iodine number of 13.22 mgI₂/g, Rajeshwari ⁽¹³⁾ reported a value range from 12.000, 12.750, 13.500, 13.500 and 14.250 at 400,500,700, 600, and 800 C⁰ respectively for activated carbon prepared form *Parthenium* seed some authors reported high iodine number, from table (1) moisture content of activated carbon prepare from Mesquite tree (ACM) was 3.0% , moisture content is factor that affect on the activity of activated carbon The presence of even small amounts of water vapor, on the other hand, considerably inhibited the activity. The decrease in activity was to the extent of about 25% with a moisture content of 5% as compared to the activity in the dry air. ⁽¹⁴⁾. High moisture content may be due to plant origin , while some author reported a low value moisture content of 0.3255% for Activated carbon. Subhashree⁽¹⁵⁾ reported moisture content of 0.4 and 14.9 % for Rice husk and paper sludge

respectively. ACM has Methylene blue number of 166.6 mg/g .Methylene blue test give an indication of the adsorption capacity for large molecules having similar dimensions to methylene blue; it is a quick test for medicinal and other carbons prepared to adsorb large molecules, high value of methylene blue indicate to characterize carbons for their surface area and microporous structure.

The power of activated carbon to remove the color is measure in term of decoloring efficiency and expressed as percentage (Table 2). Decoloring efficiency DE(%) of activated carbon prepared from Mesquite tree ACM sample was found to (85.8%) for Fe²⁺, Cr³⁺ (52.46%) and Co²⁺ (35.60).

Table 2. Decoloring efficiency of activated carbon prepared from Mesquite tree to remove the color of metals ,Ferrous , Chromium and Cobalt

Metals	Fe ²⁺	Cr ³⁺	Co ²⁺
Decoloring efficiency DE(%)	85.8	52.46	35.60

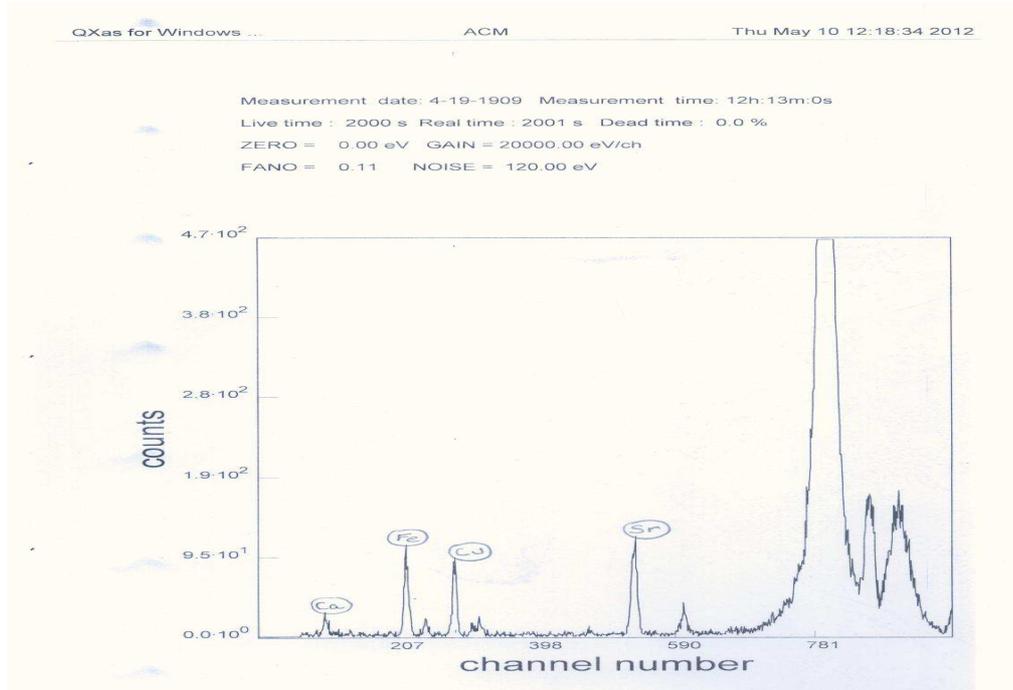
3.2. XRF, FT-IR and XRD OF Activated Carbon Prepared from Mesquite Tree

XRF analysis is made to predict type and concentration of elements emdaded with crystallographic structure , the result indicate that the elements Potassium , Calcium , Manganese , Iron , Copper ,Zinc and Chromium with concentration range between 0.31-0.01%. while was found in ACM sample only.(Figure1).these elements have to improve the adsorption process when the activated carbon used as adsorbent , The transition metals and their compounds, are used as catalyst because of their ability to change oxidation state or in the case of the metals, to adsorb other substances on their surface as catalyst. Transition metals are often used to catalyze redox reactions ⁽¹⁶⁾.

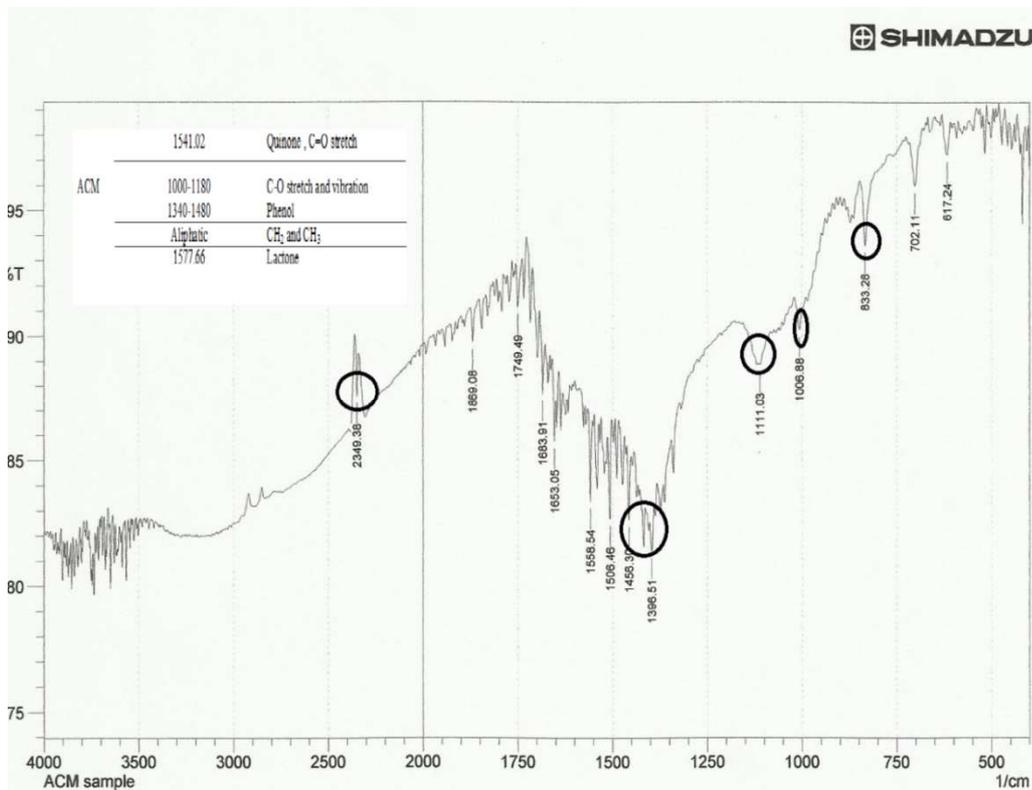
One of the most important parameters that influence and determine the adsorption of metal ions from aqueous solutions by activated carbon are the carbon-oxygen functional groups present on the carbon surface IR spectroscopy is made for sample ACM .This analysis indicates that the functional groups of Lactone with the frequency 1577.66 Cm⁻¹ and C---O at 1000 Cm⁻¹ ,Aliphatic C---H at 873 Cm⁻¹ and Quinone at 1541 Cm⁻¹ were found in ACM sample(Figure 2), in this study KOH activation creates carbon surface rich in oxygen functional groups , The effectiveness of KOH activation relative to either physical activation methods or activation by other chemical agents can be attributed to the ability of K to form intercalation compounds with carbon easily., formation of such functional group enhance the adsorption capacity⁽¹⁷⁾ XRD analysis is made to identify the crystallographic structure of the samples using ICCD standard ACM contains Four crystal system(Figure3),The literature of carbon materials repeatedly refers to the crystallite and to

the crystallite size, with its graphitic connotations, in analyses of structure within activated carbon based on XRD data. The XRD diagrams of activated carbon prepared from Mesquite tree (ACM) indicate the intense main peak shows the presence of highly organized crystalline structure of Carbon with crystalline structure Rhombohedral and

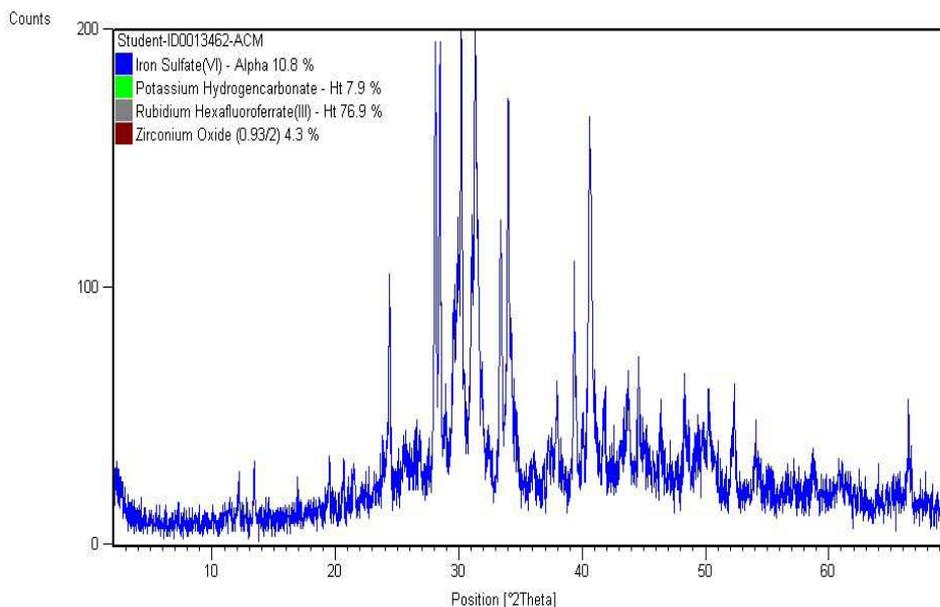
Carbon Supplied with crystalline structure Orthorhombic were detected, this crystalline structure increase the adsorption of metals on to prepared activated carbon ,where the metals adsorbed on the upper layer of the crystalline structure of the carbon surface by means of physisorption .



Fig(1). XRF for activated carbon prepared from Mesquite tree ACM



Fig(2). IR for activated carbon prepared from Mesquite tree (ACM)



Fig(3). XRD pattern of ACM sample

3.3. Effect of Adsorbent Dose, Contact Time and pH

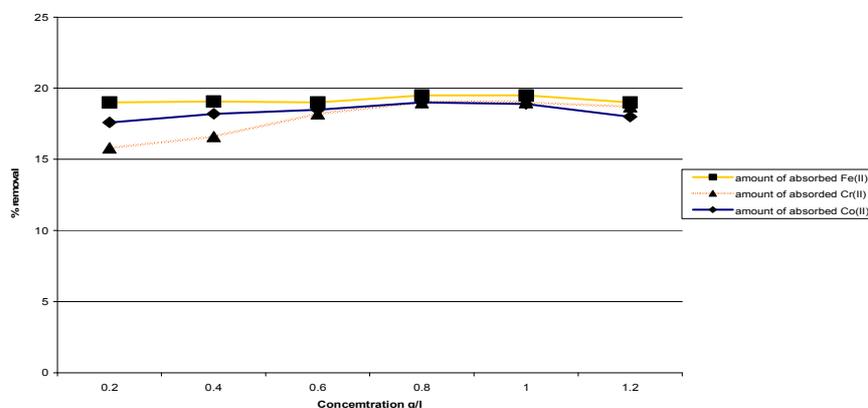
The effect of the adsorbent dose was studied at temperature of (30°C) by varying the sorbent amounts from 0.2 to 1.2 g/L. For all these runs, initial concentration of Fe²⁺, Cr³⁺ and Co²⁺ were fixed as 1 mg/L.(Figure4). The result shows that the adsorption of Fe²⁺, Cr³⁺ and Co²⁺ increases rapidly with increase in the amount of Activated carbon prepared from Mesquite tree due to greater availability of the surface area at higher concentration of the adsorbent. For sample ACM the significant increase in uptake was observed when the dose was increased from 0.2 to 0.8 g/L. Any further addition of the adsorbent beyond this did not cause any significant change in the adsorption. This may be due to overlapping of adsorption sites as a result of overcrowding of adsorbent particles^(18,19,20), the contact time was in the 80min for the sample (Table3) . For the pH studies ,the adsorption decreased as the pH increase , the optimum pH was attended at 6 (Figure5) .Activated carbon prepared from Mesquite tree

shows very strong adsorption and reduction properties , converting Ferric salt to Ferrous in the absence of air ,when an abundance of dissolved oxygen is present activated carbon will act as catalyst for oxidation of Ferrous iron to Ferric iron which easily precipitated at pH over 5⁽²⁰⁾

Table (3). contact time of adsorption of metals on to ACM

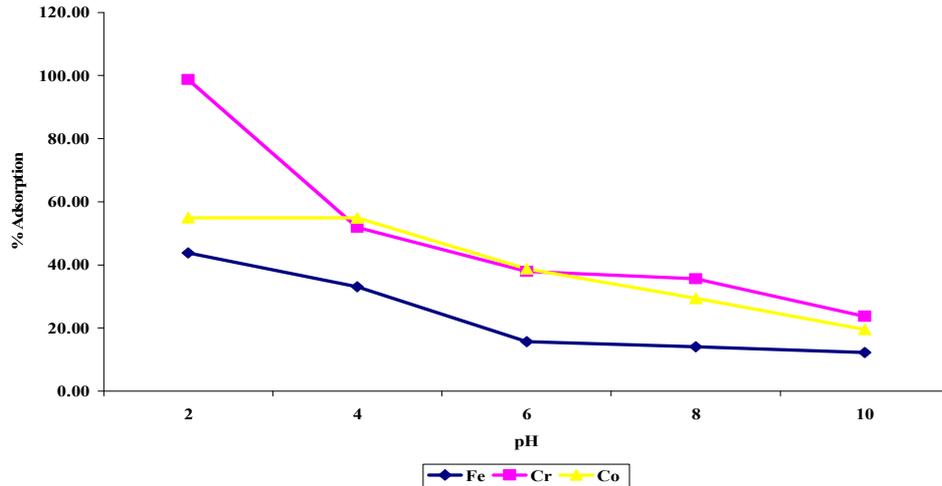
Time (min)	ACM Metals		
	Cr ³⁺	Co ²⁺	Fe ²⁺
20	15.8	17.6	18.7
40	16.6	18.2	19.06
60	18.2	18.48	19.4
80	18.6	19	19.6
100	19	19.5	19.8

(Initial pH of 6; Contact time of 80 min; Adsorbent dosage of 0.8 g/L; and Temperature of 30°C.)



(Initial pH of 6; Contact time of 80 min; Adsorbent dosage of 0.8 g/L; and Temperature of 30°C.)

Fig(4).Effect of adsorbent dose on the adsorption of metals onto ACM



(Initial pH of 6; Contact time of 80 min; Adsorbent dosage of 0.8 g/L; and Temperature of 30°C.)

Fig(5). Effect of pH on adsorption of metals Fe²⁺ ,Cr³⁺ and Co²⁺ adsorption using ACM sample

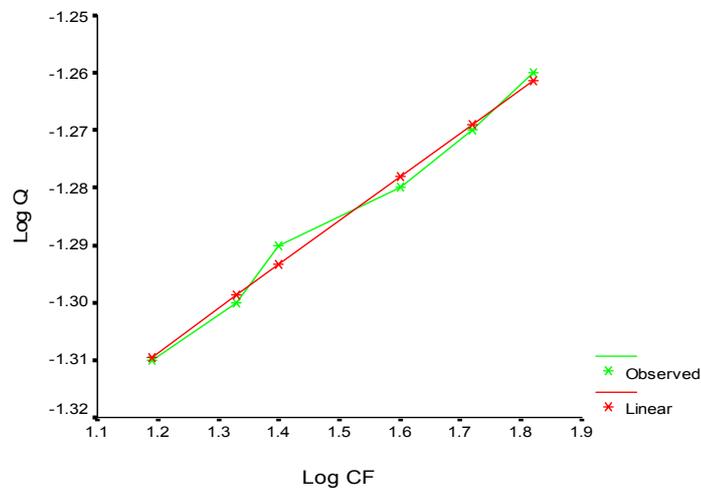
The ability of Freundlich model to fit the experimental data was examined. For this case, the plot of log C_e vs. log q_e was employed to generate the intercept value of K and the slope of $1/n$. Good adsorption of metal was record for Activated carbon prepared from Mesquite tree

The Freundlich isotherm model ⁽²¹⁾ is an empirical relationship describing the adsorption of solutes from a liquid to a solid surface and assumes that different sites with several adsorption energies are involved. Freundlich adsorption isotherm is the relationship between the amounts of nickel adsorbed per unit mass of adsorbent, q_e , and the concentration of the nickel at equilibrium, C_e ⁽²¹⁾.

$$q_e = K_f C_e^{1/n}$$

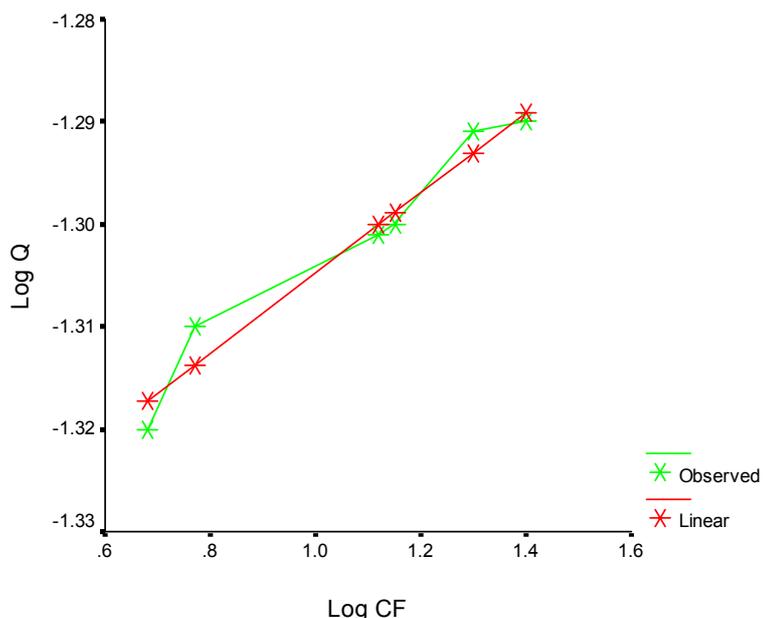
The logarithmic form of the equation becomes,

$$\log q_e = \log K_f + \frac{1}{n} \log C_e$$

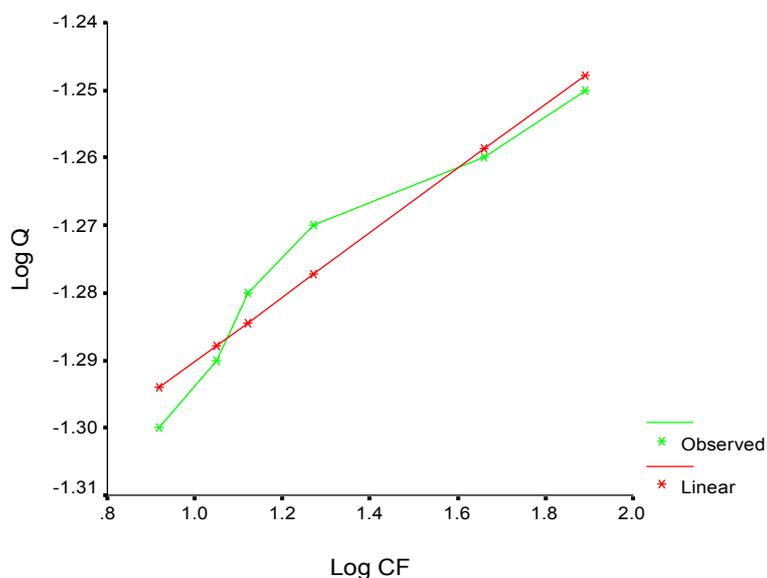


Fig(6). Freundlich isotherm for the adsorption of Fe²⁺ on to ACM

where K_f and n are the Freundlich constants, the characteristics of the system. K_f and n are the indicators of the adsorption capacity and adsorption intensity, respectively. The Freundlich constants K_f and n were found to be 8.104 and 2.91 respectively for Fe²⁺. (Figure 6) The magnitudes of K_f and n show easy separation of Ferrous I ions from the aqueous solution and indicate favourable adsorption. Good adsorption capacity was observed for Cr³⁺ (3.43) and Co²⁺(2.61).Figure (7and 8) .The intercept K_f value is an indication of the adsorption capacity of the adsorbent; the slope $1/n$ indicates the effect of concentration on the adsorption capacity and represents adsorption intensity. Freundlich isotherm fitted well with the correlation coefficient of 0.97, 0.89 for Fe²⁺ and Co²⁺ respectively (Table4). In this study the metals adsorption capacity followed the order Fe²⁺ > Cr³⁺ > Co²⁺



Fig(7). Freundlich isotherm for the adsorption of Cr³⁺ on to ACM



Fig(8). Freundlich isotherm for the adsorption of Co²⁺ on to ACM

Table (4). Isotherm Models Constants and Correlation Coefficients for Adsorption of Ferrous, Chromium and Cobalt from Aqueous Solution by ACM.

Ion/Sample	K	1/n	R ²
Fe ²⁺ -ACM	8.104	2.91	0.99
Cr ³⁺ -ACM	3.45	1.03	0.43
Co ²⁺ -ACM	2.619	9.51	0.89

4. Conclusion

Preparation of activated carbon from agricultural waste was done successfully. The various properties studied The

present research work indicates the applicability of Mesquite tree as an effective low cost adsorbent for the removal of ferrous ion from aqueous solution. The adsorption process was highly dependent on solution pH and adsorbent dose, also the results showed good adsorption capacity and intensity.

References

[1] Ambursa M.M; U.Z.Faruk; A.Uba; D.M.Sahabi; F.A.Atiku and R.A. Koko(2011). Comparison of adsorption Efficiency of Asphalt derived Activated carbon and commercial activated carbon for removal of Zn²⁺, Cr⁶⁺ and Pb²⁺ from waste water,. Journal of Archives of Applied Science Research, 3 (6):122-130.

- [2] Abdulrahman, F.W and Itodo U.A.(2006). *J.Medical and Pharmaceutical Sciences*. 2(1): Pp 10-14.
- [3] Ahmedna, M., M. M. Johns, S. J. Clarke, W. E. Marshall, and R.M. Rao. (1997). Potential of agricultural by-product based activated carbons for use in raw sugar decolorization. *J. Sci. Food Agric.*, 75, 117-124.
- [4] Pendyal, B., Johns, M.M., Marshall, W.E., Ahmedna, M. and Rao, R.M. (1999). Removal of sugar colorants by granular activated carbons made from binders and agricultural by-products. *Bioresearch Technology*. 69, 45-51.
- [5] Mozammel *et. al*, (2002):cited in Virginia ,H and Adrian ,B (2012).Lignocellulosic Precursors used in the synthesis of Activated carbon. Published By In Tech p.p 40-70
- [6] Ekpete,A, O. and J, Horsfall. M. N.R. (2011). Preparation and Characterization of Activated Carbon derived from Fluted Pumpkin Stem Waste (*Telfairia occidentalis Hook F*). *Research Journal of Chemical Sciences* Vol. 1(3). P.p10-15.
- [7] Hassan M. Al-Swaidan and Ashfaq Ahmad . (2010).Synthesis and Characterization of Activated Carbon from Saudi Arabian Dates Tree's Fronds Wastes. *International Conference on Chemical, Biological and Environmental Engineering IPCBEE vol.20 .IACSIT Press, Singapore*
- [8] Malike ,R ;Ramteke D,S ;Wate ,S,R(2006).Physico-chemical and surface characterization of activated carbon prepared from groundnut shell by $ZnCl_2$ activation and its ability to absorb color.Indian journal of chemical technology .Vol.3 pp315-328
- [9] American Society for Testing and Materials (ASTM) Designation: D4607-94 (2011). Standard Test Method for Determination of Iodine Number of Activated Carbon.
- [10] Ahmedna, M., Marshall, W.E. & Rao, R.M. (2000). Production of granular activated carbons from select agricultural by-products and evaluation of their physical,chemical and adsorption properties. *Bioresource Technology*. Vol.71, (2000), pp.113–123.
- [11] Sahabi, D. M.; Takeda, M.; Suzuki, I. and Koizumi, J. (2010): *Journal of environmental engineering*. 136 (5): Pp 493-500.
- [12] Virginia ,H and Adrian ,B (2012).Lignocellulosic Precursors used in the synthesis of Activated carbon. Published By In Tech p.p 25-60
- [13] Rajeshwari, Sivaraj and Rajendran, Venckatesh. (2010) Preparation and Characterization of Activated Carbons from *Parthenium* Biomass by Physical and Chemical Activation Techniques. *E-Journal of Chemistry*, 7(4), 1314-1319.
- [14] Viswanathan, B. Varadarajan,T.K Indra Neel,P.(2008) A process for the preparation of activated carbon from botanical sources, , Indian Pat. P.p 107-189
- [15] Subhashree Pradhan (2011). Production and characterization of Activated Carbon produced from a suitable Industrial sludge (research project)p.p 12-33.
- [16] Chandrakant D. Shendkar, Rasika C. Torane, Kavita S. Mundhe, Ashish A. Bhavnirmala R. Deshpande. (2012). Characterization of Activated Carbon prepared from *Achyranthes aspera* Linn. by X-ray fluorescence spectroscopy (XRF).*Journal of natural product and plant resource*. 2(2),p.p 295-297.
- [17] Roop, B. and Goyal, M. (2005) Activated Carbon Adsorption, CRC Press, Taylor & Francis Group, 6000 Broken Sound Parkway NW, Suite 300 Boca Raton, FL, USA 33487–2742.
- [18] Nurul'Ain. Bint. Jabit. (2007).The Production and Characterization of Activated Carbon Using Local Agricultural Waste through Chemical Activation Process, p.p 10-40
- [19] Mopoung .S and Nogklai, W. (2008)Chemical and surface properties of longan seed activated charcoal. *International Journal of Physical Sciences* Vol. 3 (10), pp. 234-239.
- [20] Sax ,N, Irving .Dangerous properties of industrial material . Reinhold publishing crop. New York :cite in info@nortiamerica.com
- [21] Senthil ,P and Kirthika ,K (2009).Equilibrium and Kinetic study of adsorption of Nickel from aqueous solution on to Bael tree leaf powder . *Journal of Engineering Science and Technology*.Vol. 4, No. 4 351 - 363